

2012



TACCHI HD/3 1000 X 7000 SERIES 140H HEAVY DUTY CNC LATHE

Assets Available Due to Re-Organization
& the Continuing Operations of



FEATURING: 2012 Tacchi HD/3 1000 X 7000 Series 140H Heavy-Duty CNC Lathe, 2012 MAG RT1250 CNC HBM, (5) 1997-98 Giddings & Lewis CNC HBM'S, Warner & Swasey SC32 CNC Slant Bed Lathe, (2) AMET CBMF 3 X 2.5 ADVENT-BR-FX Bore Cladding Welding Systems, Aronson & Preston Eastin Welding Manipulators, Beavermatic Annealing Furnaces, & More



2 AVAILABLE

AMET CBMF 3 X 2.5 ADVENT-BR-FX BORE CLADDING WELDING SYSTEM



MAG RT1250 CNC HORIZONTAL BORING MILL

2012

Sale Closing From: Thursday, April 12 at 1:00 PM CT

Sale Location: 1777 Gears Road, Houston, TX 77067

Inspection: Wednesday, April 11 from 9:00 AM-4:00 PM CT



PERFECTION
Industrial Sales

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Joe Lundvick, TX Auctioneer Lic. #17682; Steve Kleba, TX Auctioneer Lic. #17683

Sale is Being Held in Conjunction With:



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CNC LATHES, CNC HORIZONTAL BORING MILLS



2012

TACCHI HEAVY DUTY CNC LATHE-OVERALL

CNC LATHES

2012 TACCHI HD/3 1000 X 7000 SERIES 140H HEAVY DUTY CNC LATHE, s/n 7258, 54" 4-Jaw Hydraulic Power Chuck, 21" 4-Jaw Chuck on Tailstock, 21" to 33" Steady Rest, 39.4" Center Height, 78.7" Swing Over Bed, 61" Swing Over Saddle, 275.6" Center Distance, 44-Ton Max. Weight Between Centers w/o Steady Rests, 1-300 RPM Standard Speed Range, 11-300 RPM Constant Speed Range, (3) Speeds, 5.9" Spindle Hole, 11.8" Quill Tailstock Stroke, 13.7" Quill Tailstock Diameter, 236"/Min Longitudinal Feed Rate and Cross Feed Range, (2) Extra Steady Quills, Right Angle Head Attachment

WARNER & SWASEY SC32 CNC SLANT BED LATHE, s/n 2896620, 7-326 RPM, 32" 4-Jaw Chuck w/19" Hole, Steady Rest, Boring Bar Slide, Chip Conveyor, AB 7320 CNC Control



TACCHI HEAVY DUTY CNC LATHE-CNC CONTROL



TACCHI HEAVY DUTY CNC LATHE-WORK ENVELOPE



WARNER & SWASEY SC32 CNC SLANT BED LATHE

CNC HORIZONTAL BORING MILLS

2012 MAG RT1250 CNC HORIZONTAL BORING MILL, s/n 480-0238-12, 98.4" X, 82.7" Y, 3.937" Y-Travel Below Table Top, 98.4" Saddle Axis Travel, 49" x 49-1/4" NC Rotary Table, 33,400 Lb Table Capacity, 360,000 Positions, 6 RPM Index Rate, 984 IPM Feed Rate/Traverse Rates, 90 ATC, Siemens Sinumerik CNC Control, Renishaw Probe, Chip Conveyor, Spindle Chiller, Chip Blaster, High Pressure Coolant System, Thru Spindle Coolant, Dual Outriggers, Full Enclosure



MAG RT1250 CNC HBM-ROTARY TABLE



2012

MAG RT1250 CNC HBM-OVERALL



MAG RT1250 CNC-HBM SPINDLE



MAG RT1250 CNC HBM-CNC CONTROL AND CABINET

To discuss your requirements for an auction, please call Perfection Industrial **847.427.3333**

CNC HORIZONTAL BORING MILLS, CONTINUED



GIDDINGS & LEWIS G60TX CNC HORIZONTAL BORING MILL



GIDDINGS & LEWIS G60TX CNC HORIZONTAL BORING MILL



GIDDINGS & LEWIS G60TX CNC HORIZONTAL BORING MILL



G&L G60TX CNC HBM-ROTARY TABLE



G&L G60TX CNC HBM-SPINDLE



G&L G60TX
CNC HBM-
CNC CONTROL

CNC HORIZONTAL BORING MILLS, CONTINUED

(3) 1998 GIDDINGS & LEWIS G60TX CNC HORIZONTAL BORING MILLS, s/n 450-0384-98, 450-0377-9 and 450-0385-98, G & L 8000 CNC Control, 6" Spindle Diameter, CAT 50, Spindle Drive Motor, 0-2,567 RPM Spindle Speed, 48" x 96" Table Size, 47" x 47" 4th Axis Rotary Table, 11,000 Lb Table Load Capacity, 96" X, 84" Y, 36" Z, 88" W, 75 IPM Feedrate, 300 IPM Rapid Traverse, Drive Motor Package, Chip Conveyor, Lubricool Unit, 60 ATC, Flood Coolant Through Spindle, (4) Outriggers, Rusach International 2-08-1200x1200 Ultra Precision Table, New Drives, Motors and Tables Redone by Giddings & Lewis in 2012

1998 GIDDINGS & LEWIS 450 SERIES G50RTX CNC HORIZONTAL BORING MILL, s/n 450-378-98, G & L Numeripath CNC 8000 Control, 5" Spindle Diameter, #50 ISO/ANSI B5.50 Spindle Taper, 50 HP Spindle Drive Motor, 14-3,000 RPM Spindle Speed Range, 66" X-Axis, 68" Y-Axis, 36" Z-Axis, 54" W-Axis, 108" Bed Length, 48" x 60" Built-In Rotary Table, 25,000 Lb Table Load Capacity, 40 ATC, Air Blast Through Spindle, Coolant External and Through Spindle, Chip Conveyor, New Drives, Motors and Tables Redone by Giddings & Lewis in 2013

1997 GIDDINGS & LEWIS 450 SERIES MC50 CNC HORIZONTAL BORING MILL, s/n 050-4801-97, G & L Numeripath CNC 8000 Control, 5" Spindle Diameter, #50 ISO/ANSI B5.50 Spindle Taper, 50 HP Spindle Drive Motor, 14-3,000 RPM Spindle Speed Range, 66" X-Axis, 68" Y-Axis, 36" Z-Axis, 54" W-Axis, 84" Bed Length, 36" x 48" Built-In Contouring Rotary Table and Pallet Receiver, 2-Position Carousel Pallet Stand, 4-Position Carousel Workchanger, (2) 36" x 48" Pallets, 120 ATC, Floor Mounted Coolant and Chip Enclosure, Coolant External and Through Spindle, New Drives, Motors and Tables Redone by Giddings & Lewis in 2013



GIDDINGS & LEWIS 450 SERIES G50RTX CNC HBM



GIDDINGS & LEWIS 450 SERIES MC50 CNC HBM

Videos of machines under power available on our website, www.perfectionindustrial.com

Pre-Auction offers invited. All asset availability subject to prior sale

View our current auction schedule at www.perfectionindustrial.com

LARGE CAPACITY WELDING DEPARTMENT



2 AVAILABLE

AMET CBMF 3 X 2.5 ADVENT-BR-FX BORE CLADDING WELDING SYSTEM



2002

ARONSON 2G10VRA10CL-PK WELDING MANIPULATOR SYSTEM



2002

2 AVAILABLE

PRESTON EASTIN MA1212HD WELDING MANIPULATOR SYSTEM

LARGE CAPACITY WELDING DEPARTMENT

(2) AMET CBMF 3 X 2.5 ADVENT-BR-FX BORE CLADDING WELDING SYSTEMS, s/n 47045629-1 & 47045629, 72" x 120" Floor Plate, Rotating Bore Head, Video Inspection System, Console Control w/Pendant Controller, Miller XMT 450CC/CV Multi-Process Welder

2002 ARONSON 2G10VRA10CL-PK WELDING MANIPULATOR SYSTEM, s/n 8129, Eason Technology 1000 HMI, 54" Diameter Table, 20,000 Lb Table Capacity, Built-In Induction Slip Rings, (2) Manual Cross Slides, 30" x 30" Working Surface w/15" x 6" X and Y Adjustable Travel, 37"-157" Lift Range, 13.5"-133" Reach Range, Esab 350 MPI Welding Power Source

ARONSON WELDING MANIPULATOR SYSTEM, s/n 76138, Eason Technology 1000 HMI, 144" Diameter Table w/39" x 80" Power Cross Slide, 30,000 Lb Capacity, Built-In Induction Slip Rings, 24" x 66" X and Y Adjustable Travels, 1998 Preston-Eastin FT-30 Positioner, s/n FT-30-16, 3,000 Lb Capacity, Esab 350 MPI Welding Power Source, Thermal Arc DC TIG Arc Starter

2002-2001 (2) PRESTON EASTIN MA1212HD WELDING MANIPULATOR SYSTEMS, s/n MA1212HD129, 12' Vertical Travel, 12' Horizontal Travel, 14' Lift Range, 22.125" Bolt Circle, Esab 350 MPI Welding Power Source, PDS-BarTech 30.1343 Induction Heater, s/n 1-1341

144" WELDING MANIPULATOR TABLE, w/Power Cross Slide, Built-In Induction Slip Rings



ARONSON WELDING MANIPULATOR SYSTEM



144" WELDING MANIPULATOR TABLE

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FURNACES & MORE



BEAVERMATIC 5X5X12 DGCB ANNEALING FURNACE



BEAVERMATIC 4X4X6 GCBF ANNEALING FURNACE



PDS-BARTECH 30.1343
INDUCTION HEATER SYSTEM



ASSORTED SPARE TORCHES

FURNACES

PDS-BARTECH 30.1343 INDUCTION HEATER SYSTEM, s/n 01-1342

(2) BEAVERMATIC 4X4X6 GCBF ANNEALING FURNACES, s/n 1205-173 and 606-92, 15,000 Lb Capacity, 1,400° F Max. Temp, Fiber Lined, Honeywell Touch Panel Control

BEAVERMATIC 5X5X12 DGCB ANNEALING FURNACE, s/n 606-93/8, 30,000 Lb Capacity, 1,400° F Max. Temp, Fiber Lined, Honeywell Touch Panel Control

ALSO AVAILABLE: ASSORTED SPARE TORCHES

To discuss your requirements for an auction, please call Perfection Industrial **847.427.3333**

TERMS OF SALE

An 18% buyer's premium will be charged on all assets. The buyer's premium will be reduced to 16% for payments made by means of cashier's check or wire transfer within 48 hours of sale close. If paying by company check, a paid in full invoice will be issued upon the check clearing. Credit card payments are limited to a maximum of \$2,000. All items are sold "As is, Where is" without any warranty, express or implied.

REMOVAL

All assets must be removed no later than Friday, April 27. Removal times are Monday through Friday, from 8:00 AM to 4:00 PM CT. Extended hours and weekends may be available with prior appointment. Buyer is responsible for moving all items purchased.

FOR FURTHER INFORMATION

For further information, contact Jennifer Reiner at +1-847-545-6374 or jennifer@perfectionindustrial.com

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